

1 **What is claimed is:**

2 1. A system for the generation of a particular sonic energy signal in a manufactured
3 object, the system comprising:

4 a sonic energy signal generator operating with an operating characteristic;
5 a model processor, communicatively coupled to the sonic energy signal generator, that
6 derives the operating characteristic of the sonic energy signal generator; and
7 the sonic energy signal generator initiating the particular sonic energy signal
8 using the operating characteristic.

1 2. The system of Claim 1, the system further comprising:

2 a representation of the manufactured object accessible to the model processor;
3 and

4 the model processor deriving the operating characteristic of the sonic energy
5 signal generator from the representation of the manufactured object.

1 3. The system of Claim 2 wherein the representation of the manufactured object is a
2 CAD model.

1 4. The system of Claim 1, the system further comprising:

2 a sonic energy signal measuring device;

3 a signal analyzer communicatively coupled to the sonic energy signal measuring
4 device;

5 the model processor communicatively coupled to the signal analyzer;

6 the sonic energy signal generator initiating a sonic energy signal about the
7 manufactured object;

8 the sonic energy signal measuring device measuring the sonic energy signal;

9 the signal analyzer analyzing the measured sonic energy signal; and

10 the model processor deriving the operating characteristic for the sonic energy
11 signal generator based on an output of the signal analyzer.

1 5. The system of Claim 4 wherein the sonic energy signal measuring device contains an
2 interferometer selected a group consisting of a confocal Fabry-Perot interferometer, a
3 photorefractive two-wave mixing interferometer, a Michelson interferometer, a Mach-
4 Zender interferometer, and a Sagnac interferometer.

1 6. The system of Claim 1, the system further comprising:
2 a programmable circuitry communicatively coupled to the model processor; and
3 the model processor deriving the operating characteristic using the
4 programmable circuitry.

5 7. The system of Claim 1 wherein the model processor changes the operating
6 characteristic of the sonic energy signal generator.

7 8. The system of Claim 1, the system further comprising:
8 a control circuitry communicatively coupled to the sonic energy signal generator;
9 the control circuitry communicatively coupled to the model processor; and
10 the control circuitry operable to change the operating characteristic of the sonic
11 energy signal generator based on an output of the model processor.

1 9. The system of Claim 1, the system further comprising:
2 the sonic energy signal generator having a property; and
3 the model processor deriving the operating characteristic from the property of the
4 sonic energy signal generator.

1 10. The system of Claim 1 wherein the sonic energy signal generator is a laser
2 generator.

1 11. The system of Claim 10 wherein the laser generator has at least one operational
2 characteristic selected from a group consisting of optical wavelength, beam shape,
3 beam size, pulse temporal profile, power, and time delay between successive pulses.

12. The system of Claim 10 wherein said laser generator is selected from a group consisting of a ruby laser, CO₂ laser, Nd:YAG laser, Yb:YAG laser, Nd:YVO₄ laser, Nd:YLF laser, Tm:YLF laser, Ho:YLF laser, Ho:YAG laser, alexandrite laser, excimer laser, and titanium sapphire laser.

13. The system of Claim 9 wherein the optical wavelength of the laser generator is obtained using a device selected from a group consisting of an optical parametric oscillator, an optical parametric amplifier, a Raman cell, a Brillouin cell, a difference frequency mixing setup, a sum frequency mixing setup, a harmonic generation setup, and a combination of an optical parametric oscillator and a difference frequency mixing setup.

14. The system of Claim 1 wherein the sonic energy signal is an ultrasonic signal.

15. A system for testing a physical attribute in a portion of a manufactured object using a sonic energy signal generator and a sonic energy detector, the sonic energy generator producing a sonic energy signal on or in a section of the manufactured object, the sonic energy signal having properties determined by an operating state of the sonic energy generator, the sonic energy signal measured by the sonic energy detector, the system comprising:

a signal analyzer communicatively coupled to the sonic energy detector, that determines if a sonic energy signal is an optimal signal;

a model processor, communicatively coupled to the signal analyzer and to the sonic energy signal generator, that receives information regarding the measured sonic energy signal or the optimal signal and produces information associated with a different operating state of the sonic energy generator; and

the sonic energy signal generator dynamically changing the operating state to the different operating state in response to the information associated with the different operating state of the sonic energy signal generator.

1 16. The system of Claim 15 wherein the model processor selectively changes the
2 operating state of the sonic energy signal generator to the different operating state.

1 17. The system of Claim 15 wherein the system performs a retest of the portion of the
2 manufactured object by initiating at least one improved sonic energy signal using the
3 different operating state, if the measured sonic energy signal is not optimized.

1 18. The system of Claim 15 wherein the system performs a subsequent test of the
2 portion of the manufactured object by initiating at least one subsequent sonic energy
3 signal using the operating state if the measured signal is optimized.

1 19. The system of Claim 18 wherein the system tests sections of the portion of the
2 manufactured object in order until the entire portion has been tested.

1 20. The system of Claim 15 wherein information associated with the operating state of
2 the sonic energy signal generator for a testing particular object is stored on a machine
3 readable medium.

1 21. The system of Claim 15, the system further comprising:
2 a representation of the manufactured object communicatively coupled to the
3 model processor; and
4 the model processor deriving the operating state from the representation of the
5 manufactured object.

1 22. The system of Claim 21 wherein the representation of the manufactured object is a
2 CAD model.

1 23. The system of Claim 15 wherein the model processor derives the operating state
2 before the sonic energy signal generator generates the sonic energy signal.

1 24. The system of Claim 15, the system further comprising:

2 the sonic energy signal generator having a property; and

3 the model processor deriving the operating state from the property of the sonic
4 energy signal generator if the measured signal is not optimized.

1 25. The system of Claim 15, the model processor comprising:

2 a programmable circuitry.

3 the model processor deriving the operating state using the programmable
4 circuitry.

1 26. The system of Claim 15 wherein the sonic energy signal generator and sonic energy
2 detector are found in a laser ultrasound system.

1 27. A method for generating an optimized sonic energy signal in a manufactured object,
2 the method comprising:

3 deriving an optimized operating characteristic of a sonic energy signal generator;

4 adjusting the sonic energy signal generator to the optimized operating

5 characteristic to produce the optimized sonic energy signal; and

6 operating the sonic energy signal generator to produce the optimized sonic
7 energy signal.

1 28. A method for generating an improved sonic energy signal for use in testing a
2 physical attribute of a manufactured object, the method comprising:

3 operating a sonic energy signal generator in a first state to produce a sonic
4 energy signal about the manufactured object;

5 measuring the sonic energy signal with a sonic energy signal measuring device;

6 analyzing the result of the step of measuring;

7 deriving a second state of operation of the sonic energy signal generator based
8 on the step of analyzing; and

selectively adjusting the sonic energy signal generator to operate in the second state to produce a second sonic energy signal.

29. The method of Claim 28 wherein the step of analyzing is performed with a signal analyzer.

30. The method of Claim 28 wherein the step of deriving is performed with a model processor.

31. The method of Claim 28 wherein the second sonic energy signal is an optimized sonic energy signal.

32. The method of Claim 28, wherein the step of deriving the second state uses a representation of the manufactured object.

33. The method of Claim 32 wherein the representation of the manufactured object is a CAD model of the manufactured object.

34. The method of Claim 28, the method further comprising:
the sonic energy signal generator having a property; and
the model processor deriving the second state of operation of the sonic energy signal generator from the property of the sonic energy signal generator.

35. The method of Claim 28 wherein the sonic energy signal generator is a laser.

36. The system of Claim 35 wherein the laser generator has at least one operational characteristic selected from a group consisting of optical wavelength, beam shape, beam size, pulse temporal profile, power, and time delay between successive pulses.

37. The system of Claim 35 wherein said laser generator is selected from a group consisting of a ruby laser, CO₂ laser, Nd:YAG laser, Yb:YAG laser, Nd:YVO₄ laser,

3 Nd:YLF laser, Tm:YLF laser, Ho:YLF laser, Ho:YAG laser, alexandrite laser, excimer
4 laser, and titanium sapphire laser.

1 38. The system of Claim 35 wherein the optical wavelength of the laser generator is
2 obtained using a device selected from a group consisting of an optical parametric
3 oscillator, an optical parametric amplifier, a Raman cell, a Brillouin cell, a difference
4 frequency mixing setup, a sum frequency mixing setup, a harmonic generation setup,
5 and a combination of an optical parametric oscillator and a difference frequency mixing
6 setup.

1 39. The method of Claim 28 wherein the sonic energy signal is an ultrasound signal.

2 40. The method Claim 28 wherein the sonic energy signal measuring device comprises
3 an interferometer selected from a group consisting of a confocal Fabry-Perot
4 interferometer, a photorefractive two-wave mixing interferometer, a Michelson
interferometer, a Mach-Zender interferometer, and a Sagnac interferometer.

1 41. A method for adaptively generating an improved sonic energy signal for use in
2 testing a physical attribute of a manufactured object with a sonic signal generator and a
3 sonic measuring device, the sonic signal generator operable in a first and a second
4 state of operation, the sonic signal generator generating sonic signals about the
5 manufactured object, the sonic measuring device measuring the sonic signals
6 generated by the sonic signal generating device, the method comprising:

7 producing a first sonic energy signal with the sonic signal generating device
8 operating in the first state of operation;
9 determining if the first sonic energy signal requires improvement;
10 selectively, based on the output of the step of determining :
11 deriving the second state of operation of the sonic generating device; and
12 producing a second sonic energy signal with the sonic signal generating
13 device operating in the second state of operation.

1 42. The method of Claim 41 wherein the step of selectively producing the second sonic
2 energy signal comprises:

3 deriving the second state of operation of the sonic signal generating
4 device using a model processor;

5 the model processor communicatively coupled to the sonic signal
6 generating device;

7 the model processor deriving the second state of operation of the sonic
8 signal generating device from the output of a signal analyzer, the signal analyzer
9 communicatively coupled to the sonic measuring device;

10 adjusting the sonic signal generating device to the second state of
11 operation;

12 producing the second sonic energy signal using the sonic signal
13 generating device; and

14 the sonic signal generating device producing the second sonic energy
15 signal using the second state of operation.

1 43. The method of Claim 41 wherein the model processor derives the second state of
2 operation of the sonic signal generating device from a representation of the
3 manufactured object.

1 44. The method of Claim 43 wherein the representation of the manufactured object is a
2 CAD model.

1 45. The method of Claim 41 wherein the model processor derives the second state of
2 operation of the sonic signal generating device from a property of the sonic signal
3 generating device.

1 46. The method of Claim 41 wherein the sonic signal generating device is a laser
2 generator.

1 47. The system of Claim 46 wherein the laser generator has at least one operational
2 characteristic selected from a group consisting of optical wavelength, beam shape,
3 beam size, pulse temporal profile, power, and time delay between successive pulses.

1 48. The system of Claim 46 wherein said laser generator is selected from a group
2 consisting of a ruby laser, CO₂ laser, Nd:YAG laser, Yb:YAG laser, Nd:YVO₄ laser,
3 Nd:YLF laser, Tm:YLF laser, Ho:YLF laser, Ho:YAG laser, alexandrite laser, excimer
4 laser, and titanium sapphire laser.

1 49. The system of Claim 46 wherein the optical wavelength of the laser generator is
2 obtained using a device selected from a group consisting of an optical parametric
3 oscillator, an optical parametric amplifier, a Raman cell, a Brillouin cell, a difference
4 frequency mixing setup, a sum frequency mixing setup, a harmonic generation setup,
5 and a combination of an optical parametric oscillator and a difference frequency mixing
6 setup.

1 50. The method of Claim 41 wherein the sonic energy signal is an ultrasound signal.

1 51. The method Claim 41 wherein the sonic energy signal measuring device comprises
2 an interferometer selected from a group consisting of a confocal Fabry-Perot
3 interferometer, a photorefractive two-wave mixing interferometer, a Michelson
4 interferometer, a Mach-Zender interferometer, and a Sagnac interferometer.

1 52. The method of Claim 41 wherein the testing of the physical attribute of the
2 manufactured object is performed on a plurality of sections in an area of a manufactured
3 object, the plurality of sections overlapping to form the area, the testing continuing until
4 all of the sections have been tested.

1 53. The method of Claim 52, the method further comprising:

2 deriving a state of operation of the sonic signal generating device before testing
3 each section.

1 54. A method for testing a physical characteristic in a portion of a manufactured object,
2 the portion comprising sections, the method comprising:
3 testing a first section in the portion of the manufactured object, the step of testing
4 comprising:
5 determining the initial operating state of a sonic energy signal generator, a
6 model processor determining the initial operating state;
7 operating the sonic energy signal generator in the initial operating state,
8 the sonic energy signal generator initiating a sonic energy signal about the
9 manufactured object;
10 determining if another operating state of the sonic energy signal generator
11 is justified; and
12 selectively operating in the other operating state based on the step of
13 determining if another operating state is justified; and
14 testing each of the remaining sections according to the step of testing the first
15 section, until the portion has been completely tested.

1 55. A system for adaptively generating an improved sonic energy signal on or in a
2 manufactured object using a sonic energy signal generator and a sonic energy signal
3 measuring device, the sonic energy signal measuring device communicatively coupled
4 to the sonic energy signal generator, measuring a sonic energy signal associated with
5 the manufactured object, and producing a measured signal, the system comprising:
6 a model processor communicatively coupled to the sonic energy signal
7 generator, the model processor receiving the measured signal; and
8 the model processor determining a new operating characteristic of the sonic
9 energy signal generator from the measured signal.

1 56. A method for adaptively generating a sonic energy signal for use in testing a
2 manufactured object, the sonic energy signal produced about the manufactured object
3 with a sonic energy signal generator operating in a first or a second mode of operation,
4 the method comprising:
5 determining if the first sonic energy signal, produced with the sonic energy signal
6 generator operating in the first mode of operation, can be improved; and
7 selectively enabling the sonic energy signal generator to be operated in the
8 second mode of operation, based on the step of determining, such that the sonic energy
9 signal generator is operable in the second state of operation to generate another sonic
10 signal about the manufactured object.

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